



*Look better,  
feel better.* <sup>®</sup>

The  
Aloe Vera  
Company

  
FOREVER<sup>®</sup>

# pure

For 40 years, Forever has demonstrated a commitment to searching all over the world to find the purest ingredients from nature and pair them with the latest scientific advancements for one purpose: **to help you and your family look better and feel better.**



40  
YEARS  
FOREVER®



FOREVER®



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# Look better. Feel better.

Founder, Rex Maughan, has a vision of a **healthier life for everyone.**

That's what led him to launch Forever Living Products in 1978.

Rex had a vision of bringing the tremendous benefits of Aloe Vera to people all around the world to help them look better and feel better and help others do the same.

From day one, he had a passion for doing things the right way – finding the perfect ingredients from the best sources, working with experts in all areas of the business and making decisions with integrity.

**This concept is the cornerstone of who Forever is. Not because anyone told us we had to do it that way, or because it's trendy, but because we believe if you're going to do something, you have to do it right.**



# Our plants, our plantations, our way.

Because we love Aloe, we treat the 50 million Aloe Vera plants in our plantations a bit differently. Our Aloe is harvested by hand and our potent Aloe Vera gel is delicately separated from the leaf before being gently stabilized in a special, patented process. This all happens within hours of harvesting to provide you the purest, freshest Aloe Vera gel from plant to product to you.

## Powerful Ingredients

We have dedicated ourselves to seeking out nature's best sources for health and beauty and sharing them with the world. Our Aloe Vera products were the first to receive the International Aloe Science Council's Seal of Approval for content and purity.

At Forever, we combine pure Aloe Vera with natural and scientifically advanced ingredients selected to complement and enhance the benefits of Aloe.

The versatility of Aloe Vera means it can be combined with different ingredients and used in many ways to help you and your family look better and feel better.

## Honest Practices

Forever does not test its products on animals and many of our products feature the Kosher, Halal and Islamic Society Seals of Approval.

We're so confident that everyone will love our products that we offer our customers a 30 day money back guarantee if they are not completely satisfied.

We are very proud that our products have benefited millions in the United States and over 150 countries around the world. We hope you'll be the next person to experience the amazing benefits of Aloe Vera.

For more information, please visit [foreverliving.com](http://foreverliving.com).



**FOREVER  
FAVORITE**

Look for this symbol throughout our product catalog to discover some of our **favorite and best selling products.**

# Drinks



## FAB Forever Active Boost®

The bright flavors of FAB® let you know that this is going to impart some serious energy. FAB® features a proprietary blend of adaptogenic herbs, including *Rhaponticum carthamoides*, which has been shown to help the body overcome the effects of physical and mental fatigue. Boosted with vitamins, amino acids and electrolytes, this winning formula has been known to aid athletes who have won over 130 medals. Imagine what it will do for you!

321

8.4 l.oz.  
Case of 12

## FAB X Forever Active Boost®

Naturally flavored with delicious berry undertones, FAB X® gives you the energy you need, without the calories, carbs or sugar. The brainchild of a leading sports scientist, FAB X® is packed with vitamins, amino acids and electrolytes to quickly boost your energy and sustain it long term. This drink features *Eleutherococcus senticosus* which has been trusted for hundreds of years for increased energy.

440

8.4 l.oz.  
Case of 12

## Forever Aloe Bits N' Peaches®

Why wait for summer to enjoy the flavor of sun-ripened peaches when you can have it anytime with Forever Aloe Bits N' Peaches®? The benefits of Aloe, enhanced with natural peach flavor and concentrate make a good tasting and good for you drink. Peaches are naturally loaded with antioxidant compounds to support the body. You'll not only taste the bright peach flavor, you'll feel peachy too.

077

33.8 l.oz.

015

FOREVER  
FAVORITE

196

262



## Forever Aloe Vera Gel®

The first product to receive certification by the International Aloe Science Council for purity, our Aloe gel supports your digestive system and helps nutrient absorption. We lovingly extract the potent pulp and liquid through a patented and perfected process so you can experience the power of nature.

015

33.8 l.oz. 1642-090

## Forever Freedom®

Get moving with a few satisfying sips of Forever Freedom®. You'll meet our recommendation of glucosamine sulfate and chondroitin sulfate—important elements to help maintain healthy joint function and mobility. Pair that with our pure Aloe, vitamin C and MSM which work on supporting healthy connective tissues and you have one flexible drink. **Contains shellfish (shrimp, crab and lobster).**

196

33.8 l.oz. 2479-136

## Forever Pomesteen Power®

To ensure maximum flavor and antioxidant capacity, we included not one, but seven fruits in this luscious berry beverage. Thanks to the wide ranging berry blend, Forever Pomesteen Power® boasts polyphenol, xanthones and vitamin C in every sip. Let pomegranate, pear, mangosteen, raspberry, blackberry, blueberry and grape seed arm your cells for defense, all while you enjoy a delicious drink.

262

16 l.oz. 1750-096

# Drinks



516



517

## JOOST™

Boost the flavor of your favorite beverages, improve your hydration and up your B vitamin intake with a simple squeeze of JOOST™. Two naturally-flavored fruit blends transform your drinks into a whole new dimension of delicious. Featuring stevia plus an excellent source of vitamins B6, B12, folate plus vitamin C, JOOST™ rehydrates your body and satisfies your taste buds.

### Blueberry

516	2 l.oz.
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### Pineapple

517	2 l.oz.
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## Aloe Blossom Herbal Tea®

Feel revitalized by this all natural brew of leaves, herbs and spices. Studies show that spices can have as many antioxidants as a full portion of some fruits. This caffeine-free tea features a robust combination of cinnamon, cloves, ginger, cardamom and allspice without any calories.



200

25 Individually foil-wrapped bags



## Forever Aloe Berry Nectar®

A burst of cranberries and sweet apples provides a naturally derived, sweet yet tangy flavor. Cranberry's antioxidant power has been shown to be 20 times higher than that of vitamin C and has proanthocyanidins that provide urinary health support. Apple's special phytonutrient, quercetin is another powerful antioxidant that helps to make Forever Aloe Berry Nectar® a powerful choice.

034

33.8 l.oz.

322



323



## Forever Aloe2Go®

We know it's tempting to carry around your liter of Forever Aloe Vera Ge® and your pint of Forever Pomesteen Power® since you never want to be without their benefits. Take your favorite drinks with you wherever you go with convenient Forever Aloe2Go®. The best of both drinks married into a single-serving on-the-go foil pouch.

322

Individual 3 l.oz.

270

3 l.oz. Box of 30

## Forever Freedom2Go®

Since we know Forever Freedom® will help keep you moving, we made a portable pouch to go everywhere you go. Blended with the exotic flavor of pomegranate for extra antioxidants, this individual portion easily fits in your purse or gym bag so don't leave home without it. **Contains shellfish (shrimp, crab and lobster).**

323

Individual 3 l.oz.

306

3 l.oz. Box of 30

# Bee

# pure gold

Busy honey bees are a true golden treasure of nature.

Not only do they supply us with a sweet, amber elixir, but they also give us an array of valuable compounds. All-natural bee products are the ideal complement to Aloe Vera. Enjoy two of nature's greatest gifts together.



## Forever Bee Pollen®



Bee pollen is considered to be one of nature's most complete foods. Plus, this gold dust contains bioflavonoids and other powerful antioxidant compounds. Free of all preservatives or artificial flavors, this is as close to the hive as you can get.

026	100 Tablets
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## Forever Bee Honey®

Since ancient times, honey has been revered for its healthful and nutritional properties. This complex nectar is not only sweet, but good for you! Consider it a gift from our bees to you. Enjoy it as a natural energy source, use with our Aloe Blossom Herbal Tea®, or simply enjoy with a spoon—the choice is up to you!

207	17.6 oz.
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## Forever Royal Jelly®

Forever Royal Jelly® is made for royalty! The exclusive food of the Queen bee, royal jelly is thought to be responsible for her longevity - she lives over 50 times longer than regular worker bees! In addition to being vital for the longevity of the Queen bee, studies have shown that royal jelly can also enhance brain function, immunity and help maintain healthy blood sugar and cholesterol levels.

036	60 Tablets
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## Forever Bee Propolis®

Propolis is the protective substance gathered and used by bees to fortify their hive. This wonderful substance has been found to be especially helpful for boosting immunity and combatting the negative effects of free radicals. With ingredients like soy protein and royal jelly, this supplement will keep you buzzing. **Contains soy.**

027	60 Tablets
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# Nutritional



FOREVER FAVORITE

376

206

439



## Forever Arctic Sea®

Containing an ultimate and exclusive blend of oils: fish, calamari and high oleic olive oil, this is THE Omega-3, EPA and DHA supplement. Also featuring vitamin E, Forever Arctic Sea® is not sourced from one, but three pure fish oils: anchovy, salmon and cod. This well rounded supplement supports key areas of the body like the cardiovascular, digestive and immune systems as well as brain and eye health.

376

120 Softgels

## Forever Daily®

Enhanced with our exclusive AOS Complex®, this powerful daily multivitamin provides the most advanced nutrient delivery system available. Our proprietary formula contains a blend of perfectly balanced, Aloe-coated nutrients, including recommended daily values of essential vitamins and minerals. We also included a blend of softer fruits and vegetables to help provide valuable phytonutrients. Ideal health in a bottle.

439

60 Tablets

## Forever Calcium®

Forever Calcium® provides you with clinically proven quantities of calcium and vitamin D to maintain proper bone structure and function. Our exclusive formula uses di-calcium malate, an optimum bone building foundation, that stays in the blood stream longer than regular calcium. Adequate calcium and vitamin D throughout life, as part of a well-balanced diet, may reduce the risk of osteoporosis.

206

90 Tablets



464

354

### Forever Fiber®

Easily add additional fiber to your diet with our convenient packets featuring four types of fiber—including fructooligosaccharides (FOS), which is also a prebiotic. This mild tasting, quick dissolving powder effortlessly adds 5 grams of fiber - the equivalent of almost 2 slices of whole wheat toast - to any drink or food. Fiber supports cardiovascular function, digestive health, weight management and immune function.

464

30 x 0.22 oz. Packets

### Forever Kids® Chewable Multivitamins

Your kids will think they're getting a treat and you'll have peace of mind knowing that they've just taken their daily dose of vitamins and minerals. These naturally flavored, grape chewables also include phytonutrients taken from raw broccoli, spinach, beets, carrots and other nutritious fruits and vegetables. Appropriate for ages two and older (we won't judge if you take them too!) to help growing bodies and minds.

354

120 Tablets

### Fun Fact

Our scientists are constantly working to find the best ingredients to pair with our pure Aloe Vera. Over the years, we have discovered that there are other natural botanicals that can support and also enhance the performance of Aloe. When these naturally derived botanicals are combined with our Aloe, the result is stronger, naturally supported formulas to help you look better and feel better.



# Nutritional



FOREVER  
FAVORITE

## ARGI+<sup>®</sup> Enhanced Formula L-Arginine & Vitamin Complex

ARGI+<sup>®</sup> provides your daily recommended dose of the “miracle molecule” also known as L-Arginine, a key amino acid. L-Arginine plays many important roles in the body, from supporting cellular function to boosting nitric oxide production, which helps increase blood flow to major organs. Combined with synergistic vitamins and fruits, this well rounded supplement supports your entire body while adding a delicious berry flavor to your favorite beverage.

504

30 x 0.35 oz.  
Packets





### Forever Garlic-Thyme®

Fight against oxidative stress with a one-two punch of garlic and thyme in an odorless, easy to take softgel. Not only does garlic benefit your cardiovascular system, but when garlic is cut, enzymes react to produce a powerful, immunity-enhancing agent. Thyme, which originated in the earthy Mediterranean region, has long been valued for its immunity boosting powers. **Contains soy.**

065

100 Softgels



### Forever Absorbent-C®

Vitamin C fights free radicals and benefits the skin and connective tissues. Boost your body with Forever Absorbent-C®, which also contains papaya, honey and oat bran. Oats contain unique antioxidants, called avenanthramides, which can scour your body for free radicals. The bonded matrix composition, developed through a unique process, helps ensure absorption.

048

100 Tablets



### Forever CardioHealth® with CoQ10

This packed to the max supplement features an array of heart healthy ingredients. Besides CoQ10, which is known to help with the basic functioning of cells, Forever CardioHealth® provides B vitamins, folic acid and herbal extracts, which support the cardiovascular system. Soy lecithin also supports healthy blood vessel function. Mix with your favorite Forever drink. **Contains soy.**

312

30 x 0.12 oz. Packets



### VitQlize® Women's Vitality Supplement

This natural blend of antioxidant-rich fruits, herbs, vitamins and minerals is specifically designed for a woman's needs and supports hormonal function. VitQlize® includes a proprietary blend of botanicals including apple powder, passion flower and schisandra berry—a plant used in China and Russia for centuries because of its many healthful properties. Featuring cranberry powder to support urinary tract health and folic acid, this supplement provides complete support for women's bodies.

375

120 Tablets



### VitQlize® Men's Vitality Supplement

Formulated with botanicals like saw palmetto, pygeum and pumpkin seed, this supplement provides everything a man needs. VitQlize® features complete prostate and hormonal support from vitamins, herbs and minerals as well as lycopene, which has been shown to provide valuable prostate support.

374

60 Softgels



### Forever Gin-Chia®

Not one, but two types of ginseng power in this ginseng/chia combo. Ginseng has been a legendary herb in the East for centuries and was cultivated by the Aztecs for its healthful and energy-giving properties. Chia, a modern day Superfood, was prized by Native Americans as a sustaining food that provided energy. We brought these two cultural icons together to support your stamina and well-being. **Contains soy.**

047

100 Tablets



### Forever B12 Plus®

Vitamin B12 and folic acid work together to help produce red blood cells, improve the way iron is used in the body and support the immune system. Essential for fetal development during pregnancy and in vegetarian and vegan diets, Forever B12 Plus® combines these two essential vitamins in a sustained, time-release formula.

188

60 Tablets

# Nutritional



## Forever Fields of Greens®

We all know how important it is to eat fresh, green foods. While you can't have a salad every meal, you can take a daily supplement that includes barley grass, wheat grass and alfalfa. This cornucopia of green foods can help fill dietary gaps, along with cayenne pepper to maintain healthy circulation and honey for a boost of energy. **Contains wheat.**

068

80 Tablets



## Forever Ginkgo Plus®

We've all suffered from a lack of concentration, diminished physical performance or fatigue. All of those may be a sign of poor circulation. Ginkgo has been shown to support the circulatory system as well as the brain and nervous system to improve concentration and alertness. Enhanced by reishi mushrooms, schisandra berries and fo-ti root, this brain booster will feed your creativity and help you be at your mental and physical best.

073

60 Tablets



## Forever Nature-Min®

As many as 10% of people have deficiencies of vitamins and minerals. Forever Nature-Min® contains over 10 essential and trace minerals taken from the deposits of natural seabeds and marine plants. Our advanced, chelated, bioavailable form of minerals ensures maximum absorption. Multitasking minerals perform a variety of tasks including bone and cell support and the releasing of energy.

037

180 Tablets



## Forever Multi-Maca®

Used by Inca warriors in ancient Peru for food and a healthy libido, Maca's prowess is still being demonstrated in clinical studies today. Beneficial for both men and women, Forever Multi-Maca® is bolstered with a traditional blend of roots, bark and fruits to energize and stimulate. **Contains soy.**

215

60 Tablets

## Forever Active Probiotic®

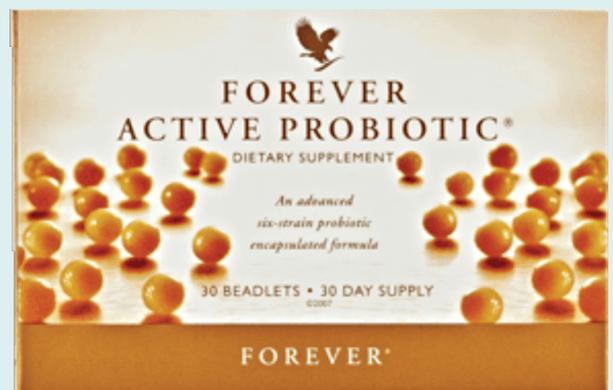


FOREVER FAVORITE

Featuring an impressive 1 billion cfu of probiotics, this super blend of six probiotic strains can promote a healthy digestive system, enhance nutrient absorption and support immune function. Forever Active Probiotic® is delivered by a patented encapsulation technology that ensures the beneficial bacteria is released in the most advantageous part of your intestinal tract. With no need for refrigeration, this easy-to-swallow "good bacteria" will help overcome imbalances created by your food or lifestyle choices. **Contains soy.**

222

30  
Beadlets





### Forever Vision®

Everyday our eyes deal with a tremendous amount of strain. Support your eye health with bilberry, lutein, zeaxanthin and super antioxidants. Supporting the entire eye, lutein helps protect the retina, bilberry improves circulation to the eyes and zeaxanthin supports the eyes' macular health. It doesn't take 20/20 vision to see this is an amazing supplement.

235 60 Tablets



### Forever A-Beta-CarE®

This wide ranging supplement takes its strength from vitamins A, E and selenium. Vitamin A plays an important role in vision, bone growth, reproduction and cell division while vitamin E protects vitamin A. To round out this amazing supplement, we added selenium, both an antioxidant and mineral, because it works synergistically in the formula while also boosting skin, hair and eye sight. **Contains soy.**

054 100 Softgels



### Forever Active HA®

Hyaluronic acid (HA) is a naturally occurring substance in connective tissue that works to cushion and fill spaces between the cells. Like many other substances in our bodies, hyaluronic acid depletes with age. Paired with ginger oil and turmeric - both used in ancient China to maintain proper joint function, Forever Active HA® supports joint health, mobility and promotes healthy skin. **Contains soy.**

264 60 Softgels



### Forever Lycium Plus®

Lycium, also known in China as "yin tonic" is a strong antioxidant. Paired with licorice, which is known to enhance the effects of other herbs, Forever Lycium Plus® can enhance the complexion, help maintain energy and support eye health.

072 100 Tablets



### Forever Immublend®

This all-encompassing immune support supplement features fructooligosaccharides (FOS), lactoferrin, maitake and shiitake mushrooms, vitamins D, C and zinc. A synergistic blend of foundational nutrients and natural botanicals work to keep your immune system in peak performance. Maitake, a popular Japanese mushroom, has been shown to boost the ability of immune cells and boost immune response. Life is busy enough and you don't have time to slow down. Be proactive in supporting your immune system.

355 60 Tablets

# Weight Management



## Forever Lite Ultra® with Aminotein®††

Naturally flavored, plant powered protein in both delicious vanilla and chocolate flavors. A simple shake for breakfast or dinner will provide you with 100% RDI of 18 vitamins and minerals. This easy, low carb, meal replacement features *Aminotein*®††, a patented enzyme system. With 17 grams of protein per serving, this tasty shake will shake up your diet and lifestyle. **Contains soy.**

### Vanilla

470	13.2 oz.
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### Chocolate

471	13.2 oz.
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## Forever Therm®

Green tea, guarana, natural caffeine and raspberry ketones help boost your energy levels and kick-start your metabolism. B vitamins also help the body metabolize carbohydrates, proteins and fats. This powerful blend of botanical extracts and nutrients will help you achieve your weight loss goals.

463	60 Tablets
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## Forever Garcinia Plus®



The garcinia cambogia fruit contains hydroxycitric acid, a compound which has been shown to temporarily inhibit the body's conversion of carbohydrates into fats. Instead of storing the fats, the body will burn calories from the existing fat store, helping you meet your weight goals. Studies suggest garcinia cambogia also helps with appetite reduction. On top of this popular Asian fruit, we added chromium picolinate, which if deficient, can cause fatigue and excess fat production. **Contains soy.**

071	70 Softgels
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## Forever Lean®

No matter our goals, once in a while we all eat something we wish we hadn't. We extracted the forgiving power of Indian ig, a unique fiber, high in antioxidants that binds to fats. We then added the powerful white kidney bean, which temporarily inhibits the body's absorption of calories from sugar. Finally, a supplement that temporarily helps block absorption of some calories that have been eaten.

289	120 Capsules
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## Forever PRO X2®

You won't feel guilty eating this new protein bar because it is sugar and gluten free. Available in Chocolate and Cinnamon flavors, this filling snack is loaded with 15 grams of protein from three types of protein: soy protein isolate, whey protein concentrate and whey protein isolate. Forever PRO X2® also features 2 grams of fiber, which come from inulin, a special fiber that also doubles as a prebiotic. Protein plus dietary fiber help you build lean muscle. Great as a pre or post workout snack. **Contains soy and milk.**

### Cinnamon

518

1.6 oz. Bar  
Box of 10

### Chocolate

519

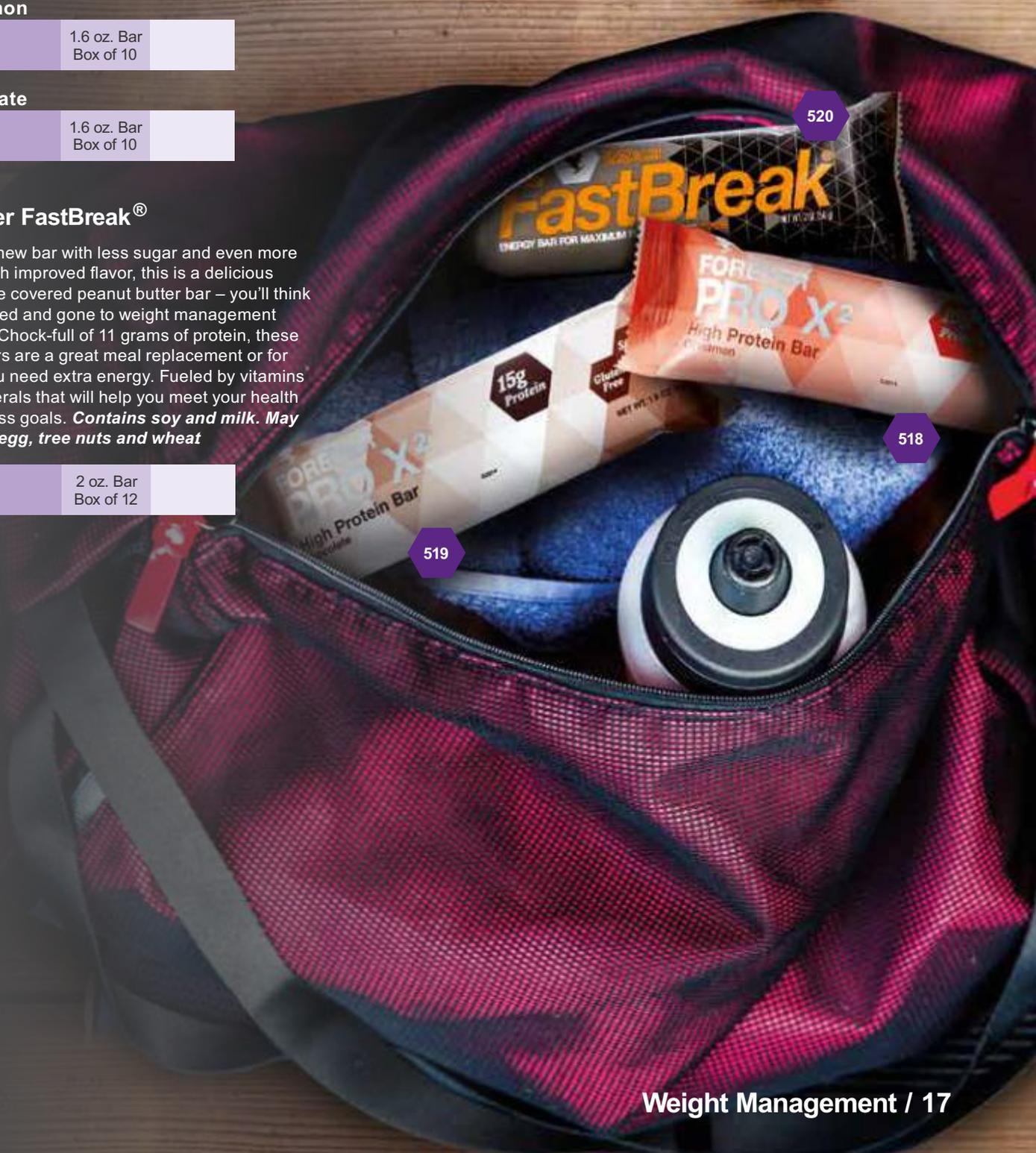
1.6 oz. Bar  
Box of 10

## Forever FastBreak®

A brand new bar with less sugar and even more fiber! With improved flavor, this is a delicious chocolate covered peanut butter bar – you'll think you've died and gone to weight management heaven. Chock-full of 11 grams of protein, these filling bars are a great meal replacement or for when you need extra energy. Fueled by vitamins and minerals that will help you meet your health and fitness goals. **Contains soy and milk. May contain egg, tree nuts and wheat**

520

2 oz. Bar  
Box of 12



520

518

519

# Forever F.I.T.

Everything you need to help you look better and feel better.

Discover Forever F.I.T., three powerful product paks designed to help you manage your weight and support your healthy lifestyle no matter your fitness level.



## CLEAN 9

The CLEAN 9 program can help to jumpstart your journey to a slimmer, healthier you. This effective, easy-to-follow nine day cleansing program will give you the tools you need to start transforming your body today!

**CLEAN 9 Pak includes:**

- Forever Aloe Vera Gel® - (2) 1 Liter bottles
- Forever Lite Ultra® Shake Mix -  
Vanilla or Chocolate
- Forever Garcinia Plus® - 54 Softgels
- Forever Fiber® - 9 Packets
- Forever Therm® - 18 Tablets

- 547 English/Vanilla
- 548 English/Chocolate
- 549 Spanish/Vanilla
- 550 Spanish/Chocolate

547-550



## F15™

Take the next step to looking better and feeling better. No matter whether you are just getting started or already an expert, F15™ has beginner, intermediate or advanced nutrition and exercise programs to help you on your fitness and weight management journey. Each 15 day program is specially designed to provide you with the knowledge that you need to get inspired, help you make permanent changes toward a healthier lifestyle and continue your transformation.

**F15™ Pak includes:**

- Forever Aloe Vera Gel® - (2) 1 Liter bottles
- Forever Lite Ultra® Shake Mix -  
Vanilla or Chocolate
- Forever Garcinia Plus® - 90 Softgels
- Forever Fiber® - 15 Packets
- Forever Therm® - 30 Tablets

- 528 Vanilla
- 529 Chocolate

528-529



# HUMAN NATURE.

It's our nature to share good things. Tell a friend about F.I.T. and spread the healthy benefits. That's how our social business works. One story at a time. One person to the next.



# WORLD FAMILY.

Forever is represented by a family of over 10 million Forever Business Owners, people just like you in over 158 countries that share a passion for helping others look better, feel better and live the life of their dreams.

## Vital5®

Vital5® combines five amazing Forever products that work together to bridge nutritional gaps and provide key nutrients your body needs to help you look better and feel better.

### Vital5® includes:

(30) Forever Aloe2Go® or (30) Forever Freedom2Go® or (4) Forever Aloe Vera Gel® or (4) Forever Aloe Berry Nectar® or (4) Forever Aloe Bits N' Peaches® or (4) Forever Freedom® plus (1) Forever Daily®, (1) Forever Active Probiotic®, (1) Forever Arctic Sea® and (1) ARG1+® pouch.

### English

456	with Forever Aloe Vera Gel®	
457	with Forever Aloe Berry Nectar®	
458	with Forever Aloe Bits N' Peaches®	
459	with Forever Freedom®	
454	with Forever Aloe2Go®	
455	with Forever Freedom2Go®	

### Spanish

543	with Forever Aloe Vera Gel®	
544	with Forever Aloe Berry Nectar®	
545	with Forever Aloe Bits N' Peaches®	
546	with Forever Freedom®	
541	with Forever Aloe2Go®	
542	with Forever Freedom2Go®	



# Combo Paks



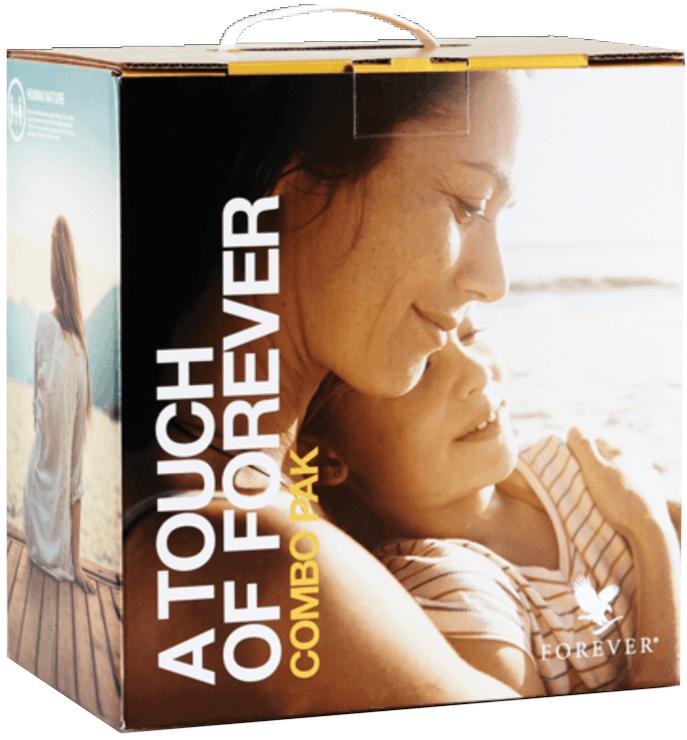
## Start Your Journey Combo Pak

### A Touch of Forever Combo Pak

A great introduction to the scope and breadth of Forever Living's line of products, this full-size combo pak includes 28 products. For those wanting to try both nutritional and personal care products this pak gives them a full scope of our wide range. Topped of with some product brochures, this can be the ultimate sales tool in helping others discover all that Forever Living has to offer.

**A Touch of Forever Combo Pak includes:** Forever Aloe Vera Gel® Forever Aloe Lips®, Forever Bee Pollen®, Forever Bee Propolis®, Forever Bright® Toothgel (2), Forever Aloe Berry Nectar®, Forever Royal Jelly®, Aloe Hand Soap, Forever Absorbent-C®, Aloe Vera Gelly, Aloe Heat Lotion, Forever Garlic-Thyme®, Aloe Ever-Shield®, Forever Ginkgo Plus®, Forever Active Probiotic®, Aloe-Joboba Shampoo, Aloe-Joboba Conditioning Rinse, Avocado Face & Body Soap (2), Forever Hand Sanitizer®, ARG1+®, FAB Forever Active Boost® (1 can), Forever Arctic Sea®, Forever Daily®, Forever Sun Lips®, Forever Lite Ultra® Vanilla, Forever Lite Ultra® Chocolate and Product Brochures.  
*(Contents are subject to change.)*

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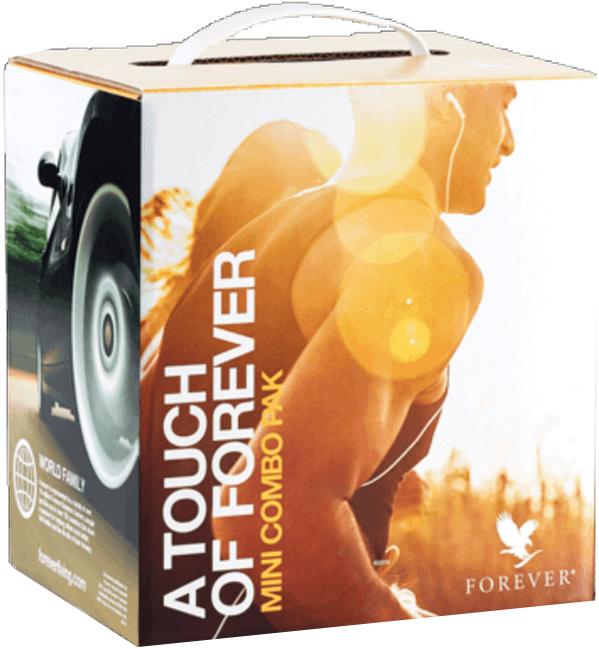


### A Touch of Forever Mini Combo Pak - Personal Care

A crafted selection that includes some of our most popular personal care items in full size. This pak will introduce anyone to the incredible, Aloe-rich, skin enhancing products we've created. Product brochures are included to help recipients learn more about the amazing products they're about to experience.

**A Touch of Forever Mini Combo Pak includes:** Forever Bright® Toothgel, Aloe Hand Soap, Aloe First®, Aloe Propolis Creme, Aloe Vera Gelly Aloe Moisturizing Lotion, Aloe Heat Lotion Aloe Ever-Shield®, Aloe Sunscreen, Forever Aloe Scrub®, Aloe-Joboba Shampoo, Aloe-Joboba Conditioning Rinse, Avocado Face & Body Soap, Forever Aloe Lips®, Forever Sun Lips®, Forever™ Essential Oils At Ease, Forever™ Essential Oils Soothe and Product Brochures.  
*(Contents are subject to change.)*

076	076E	
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# New Products



## Forever Move™

Move freely and support joint comfort and flexibility with Forever's latest and most clinically advanced joint and muscle supplement, Forever Move™. This natural solution for supporting healthy muscles and joints features a proprietary blend of two powerful ingredients not combined anywhere else in the world: \*NEM® and \*\*BioCurc®!

Forever Move™ is nearly 5x more clinically effective than glucosamine and chondroitin and supports a healthy range of motion, enhances joint comfort and flexibility, promotes healthy cartilage, decreases stiffness in muscles and joints and promotes fast recovery from exercise in as little as 7-10 days!

*\*NEM® is a registered trademark of ESM Technologies, LLC.*

*\*\*BioCurc® is a registered trademark of Boston BioPharm, Inc.*

551

90 Softgels

# New Products



## infinite by Forever™ hydrating cleanser

Hydrating cleanser is full of potent, naturally derived ingredients like apple extract, apple amino acid and coco fatty acids that increase skin hydration and gently wash away dirt and oil without drying. This mild, milky cleanser will leave skin feeling hydrated, soft and clean to lay a strong foundation for the rest of your anti-aging routine.

554

4 l.oz.

## infinite by Forever™ firming complex

Beauty is more than skin deep – it starts with nutrition. Forever's first exclusive beauty supplement helps you take control of the aging process. Firming complex features a proprietary blend of French melon concentrate, phytoceramides and marine collagen to support skin hydration, reduce the appearance in the depth of facial wrinkles and increase skin's bounce and flexibility.

556

60 Tablets

## infinite by Forever™ firming serum

Firming serum targets aging with a clinically proven three-amino acid peptide that mimics the natural process of skin to increase the appearance of firmness. Paired with powerful natural ingredients and our patented Aloe, firming serum moisturizes skin while increasing smoothness, firmness and thickness for skin that looks and feels younger.

555

1 l.oz.



### **infinite by Forever™ restoring crème**

With over 15 skin conditioning ingredients, restoring crème absorbs fast to leave skin feeling moisturized and smooth. Restoring crème combines the latest skin science with Aloe, antioxidant powerhouses acai and pomegranate and an anti-aging essential oil blend to replenish and rejuvenate parched skin. How's that for a final blow to the aging process?

### **infinite by Forever™ advanced skincare system**

You might think you know Aloe – but you've never seen it perform like this! Infinite by Forever™ targets aging from the inside out and the outside in with revolutionary formulas designed to hydrate skin, reduce the appearance of fine lines and wrinkles and promote healthy collagen levels to help you look better and feel better.

***infinite by Forever™ advanced skin care system includes:***  
 (1) **554** infinite by Forever™ hydrating cleanser, (1) **556** infinite by Forever™ firming complex, (1) **555** infinite by Forever™ firming serum and (1) **558** infinite by Forever™ restoring crème.

558      1.7 oz.      4219-232

553      13632-749

Skincare

New!

# Balance your skin

## Sonya™ daily skincare

If you noticed the word gel in each of these products—that's because we've created a synergistic line that all feature a gel base.

This scientifically advanced carrier delivers the aloe, moisture and botanicals we pumped into this line directly where skin needs them most.

### Sonya™ daily skincare system

Combination skin has met its match. Made specifically for combination skin which can fluctuate and vary greatly, the Sonya™ daily skincare system features a high concentration of Aloe and other moisturizing botanicals.

Nature meets science with a revolutionary gel based technology that helps to deliver the benefits of Aloe where you skin needs them most with a light texture that leaves you feeling refreshed and rejuvenated.

609

### Sonya™ refreshing gel cleanser

Move over traditional cleansers. Sonya™ refreshing gel cleanser features our Aloe gel, plus moisturizing agents like cold pressed Baobab Oil, leaving skin feeling soothed and moisturized. Rich antioxidants like apple amino acids and hydroxyacetophenone support combination skin while natural cleanser, acacia concinna fruit extract helps remove dead cell buildup, dirt and makeup for a thorough and gentle clean.

605

4 fl. oz.

### Sonya™ illuminating gel

Restore skin's natural brilliance and give your skin a natural glow with Sonya™ illuminating gel. Encapsulated peptides in our quick absorbing gel help deliver the latest skin technology to even skin's overall appearance and a combination of five Asian botanicals, including licorice root, even and brighten the appearance of overall skin tone leaving you with a soft, smooth complexion and a healthy glow.

606

1 oz.

## Sonya™ refining gel mask

Give new meaning to the term “beauty sleep”. Scientifically formulated to optimize the way your skin functions at night, Sonya™ refining gel mask supports balance by controlling oil and brightening the appearance of skin. With a bounty of botanicals, fruit extracts and moisturizers, you'll wake up skin that looks brighter, younger and more balanced.

607

2 fl. oz.

## Sonya™ soothing gel moisturizer

Filled with lush botanicals and powerful ingredients, Sonya™ soothing gel moisturizer breaks down into a hydra-infused carrier leaving a moist and dewy complexion. With over 10 natural plant extracts and oils and beta-glucan extracted from mushrooms plus hydrolyzed collagen and apple fruit extract, this formula provides powerful soothing and moisturizing for combination skin.

608

2 fl. oz.



# Customize your routine

New!



## aloe activator

Aloe activator is a unique moisturizer in liquid form featuring over 98% Aloe Vera gel. This simple formula uses the power of Aloe to leave skin feeling refreshed and soothed from the moment it touches your face. The high concentration of Aloe in this unique formula makes aloe activator an ideal addition to any skin care regimen.

612

4.4 fl. oz.



## awakening eye cream

Marine collagen, patented ingredients, natural botanicals and Aloe combined with peptide technology improves and smooths the sensitive eye area to visibly reduce the appearance of lines, wrinkles and dark circles. Awakening eye cream also contains butylene glycol, shown to reduce the appearance of eye puffiness and dark circles in as little as 15 days.

561

0.74 oz.



### **protecting day lotion** **Broad spectrum SPF 20 sunscreen**

Nourish and protect your skin with Aloe, mushroom extract and over 20 skin conditioning ingredients while shielding against harmful UV rays. Protecting day lotion is loaded with lush fruit and herbal extracts and natural broad spectrum mineral sunscreen with SPF 20 to improve tone and texture and protect your skin.

**557**

1.7 fl. oz.



### **smoothing exfoliator**

Smooth tone and texture without damaging your delicate skin with smoothing exfoliator. Bamboo, jojoba beads and fruit enzymes, including papain and bromelain, help to remove dead cells and rejuvenate and nourish skin.

**559**

2 fl. oz.



### **balancing toner**

Refresh, rehydrate and balance your skin's pH while minimizing the appearance of pores. Balancing toner provides a unique blend of Aloe, seaweed extract and sodium hyaluronate, to moisturize and soften, cucumber extract to help with texture and tone and white tea extract to support your skin against free radicals.

**560**

4.4 fl. oz.

# Personal Care



**FOREVER FAVORITE**



## Forever Travel Kit

Take a little bit of Forever with you whenever and wherever you travel! The Forever Travel Kit includes: Aloe Bath Gelée, Aloe Moisturizing Lotion, Aloe-Jobba Shampoo, Aloe-Jobba Conditioning Rinse and Forever Bright® Toothgel all in convenient, airline approved sizes for easy packing.

524

4 x 1.7 l.oz.  
1 x 1 oz.

## Aloe Body Toning Kit

You won't be toning it down with this skin supple-enhancing kit. Each Body Toning Kit contains: Aloe Bath Gelée for a soothing, relaxing bath and a loofah to smooth the skin and help increase circulation. Post bath, follow up with the rest of the kit's important products: Aloe Body Toner for use with cellophane wrap (included); then finish with Aloe Body Conditioning Cream. All of these synergistic products complement one another for a total skin care package.

- 057 Aloe Body Conditioning Creme
- 056 Aloe Body Toner
- 014 Aloe Bath Gelée



055



## Aloe Bath Gelée

Filled with pure Aloe Vera and five botanical extracts, this is how Mother Nature would cleanse your skin. Great for the bath or shower, Aloe Bath Gelée moisturizes while gently removing dirt. This bath essential features hederia helix extract which is made from the leaves and stems of ivy, which is known for its soothing properties. Its rich texture and refreshing scent will have you looking forward to bath time.

014

8.5 l.oz.



## Aloe Body Toner

The appearance of your skin says a lot about your health. This cream gives of a warming sensation while it goes to work thanks to natural ingredients like cinnamon oil and capsicum, which comes from peppers. Infused with European herbs, like *Spiraea ulmaria* lower extract which is a great skin conditioner, this toner will also soften the skin. Used in conjunction with cellophane wrap (sold separately) and the power of collagen, this cream can help shape and tone the body.

056

4 oz.



## Forever Aloe Scrub®

Unlike some scrubs that use sharp, harsh ingredients like crushed nuts, fruit pits or plastic microbeads we use microspheres of jojoba which roll over your skin gently. As they roll, they pick up dead skin cells clearing the way for fresh, newer skin below. Gentle enough for everyday use, this fine scrub helps remove debris that clogs pores and dulls skin appearance.

238

3.5 oz.

Some people put Aloe on after sun exposure, but sun-smart people know to put our Aloe-based sunscreens on before, to soothe and moisturize skin while protecting it, which is why all of our sunscreens contain skin-enhancing Aloe.

### Aloe Sunscreen Spray

Spray your sun worries away with our easy-to-apply Aloe Sunscreen Spray. Go ahead and hit the beach because our formula features UVA and UVB protection with our SPF 30 formula. It's also water resistant so you can cool off without losing all your protection. Protect your largest organ, your skin, by keeping the sun's damaging rays at bay.

319	6 l.oz.
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### Aloe Sunscreen

On top of blocking the sun's harmful UVA and UVB rays, this sunscreen also doubles as a moisturizer. Not only is a burn something you have to worry about with prolonged sun exposure, but skin dryness and water loss can also happen when you're in the heat. This formula has powerful humectants that reduce the loss of skin moisture. With its Stabilized Aloe Vera gel and other skin conditioning agents, this is an oasis to your skin. Balance and protect your skin with this water resistant formula.

199	4 l.oz.
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### Forever Sun Lips® with SPF 30

Lips are one of your most sensitive skin areas. Take care of them and restore lip barriers with Forever Sun Lips® with SPF 30 which blocks both UVA and UVB rays. Lips can lose their plumpness in part due to the sun's ultraviolet light, which is why it's so handy this lip balm has sun protection. Lips feel cooled and pampered thanks to the Aloe Vera and mint.

462	0.15 oz.
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**FOREVER FAVORITE**

### Forever Aloe Lips® with Jojoba

Talk about lip service—as in service to your lips! Made to serve your pout, this loaded lip product has Aloe, jojoba and three types of wax to smooth and soothe chapped, dry lips. This lasting lip care also includes myristyl myristate which is a skin conditioning emollient. Your lips will feel healthy and look show-of worthy.

022	0.15 oz.
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# Personal Care



## R<sup>3</sup> Factor<sup>®</sup> Skin Defense Creme

Retain, restore, renew. Alpha hydroxy acids, also called fruit acids, exfoliate and loosen dead skin cells by dissolving the natural glue-like substances that allow dead skin cells to cling to the surface for far too long. Old skin cells create a barrier, so getting rid of these allow the other ingredients, vitamin E, retinyl palmitate and soluble collagen to go to work on restoring skin's moisture and renewing its appearance. This defense creme is like a personal body guard to your beauty.

069

2 oz.



## Forever Alpha-E Factor<sup>®</sup>

A rich elixir for dry skin that contains vitamin A, E and C for powerful antioxidant power. Featuring retinyl palmitate, this emollient fluid combats free radicals and dryness. Enhance elasticity, restore moisture and balance skin with a few drops of this skin saver.

187

1 l.oz.



## Forever Alluring Eyes<sup>®</sup>

They say the eyes are the window to the soul, so this important feature deserves its own product. Just one look can convey so many messages and one message you don't want to send is that your eyes have wrinkles, fine lines, under eye-puffness and dark circles. Skin around the eye area is delicate so we've included emollients from coconut oil, vitamin E, Aloe Vera and jojoba. These moisturizing agents target highly sensitive skin around the eyes and help improve the overall appearance, suppleness and elasticity.

233

1 oz.



## Aloe Propolis Creme

A well-loved, flagship product because it features our two prized ingredients: Aloe Vera and bee propolis. Bee propolis is a resinous substance bees use to fortify and protect their hive. More important than a hive is your skin, which needs protection and a natural barrier to help keep moisture in. One sniff of Aloe Propolis Creme and you can tell it's filled with herbal and botanical ingredients like chamomile. This thick cream is also filled with vitamin A and E.

051

4 oz.



## Aloe Moisturizing Lotion

This thick, velvety lotion does more than just moisturize. It helps with skin's overall feel and elasticity because of its collagen and elastin. This jack-of-all-trades lotion is versatile enough to apply to troubled spots, your entire body, or is even gentle enough to use on your face before applying makeup. Vitamin E, oils and chamomile extract all help replenish lost water and maintain your skin's natural pH balance while keeping it silky, smooth and soft.

063

4 l.oz.



## Sonya<sup>®</sup> Aloe Eye Makeup Remover

The fragile skin around your eyes is anywhere from 6-10 times thinner than the rest of your face. Tugging and pulling to get stubborn makeup off is a no-no. No harsh straining is needed when you use Sonya<sup>®</sup> Aloe Eye Makeup Remover. Dissolves makeup and oil, but is soothing, thanks to Stabilized Aloe Vera gel.

186

4 l.oz.

# Personal Care



## Forever Epi Blanc®

While you may not tell anyone your age, your skin might be telling on you. Uneven skin tone, dark spots and blemishes can make skin appear older than it really is. Improve the appearance of your complexion and even out your skin tone. Our 100% Stabilized Aloe Vera gel is the natural base of this formula with vitamin E and natural botanicals, like rumex occidentalis extract - a plant native to the Pacific Northwest known for its skin evening properties.



## Aloe Heat Lotion

A perfect yin and yang, this muscle soothing cream has heating agents as well as cooling Aloe Vera gel. With a bright minty smell from menthol and eucalyptus, this pH-balanced lubricating lotion, that contains three oils, is excellent for deep massage to soothe tired muscles. Even though it's quick to absorb, the tingling heat lingers long after the massage is over.



## Aloe MSM Gel

MSM is an organic sulfur compound and the third highest mineral in our body. Combine that with pure, Stabilized Aloe Vera, vitamin E and plant extracts and you have a soothing gel. Aloe MSM Gel includes rosemary leaf extract, a skin conditioning agent that draws water to the skin. Quick to be absorbed, this gel is easy to apply but hard to put down once you've felt its soothing relief.

236 1 oz.

064 4 l.oz.

205 4 l.oz.



**FOREVER FAVORITE**



## Forever Bright® Toothgel

Great for children, vegetarians and well... everyone! This gentle, non-fluoride formula combines Aloe Vera, bee propolis, peppermint and spearmint for a natural tasting, teeth whitening formula. Included in this formula, bee propolis, used to protect the hive, has shown promise in several dental studies to contribute to overall oral health. The great flavour and clean feeling stays with you after you've finished brushing



## Sonya® Volume Conditioner

After shampooing, don't forget to lock in additional volume with our Sonya Volume Conditioner. The final step to your shower is an important one. This conditioner helps repair amaged hair, as it adds healthy-looking thickness. You'll enjoy the shine and softness this conditioner imparts from the rich *acadamia intergrifolia* seed oil. Safe for olor treated hair

028 4.6 oz.

352 12 l.oz.

# Personal Care



## Aloe Cleanser

A milky, creamy cleanser that is hypoallergenic. You can tell by the almost-lotion-like feel that this is going to leave your skin smooth and rehydrated—no tightness here! Thoroughly removes makeup, dirt and oil while balancing, cleansing and moisturizing your skin.

339

4 l.oz.



## Firming Day Lotion

Before you face the world and its environmental effects, arm your face with Firming Day Lotion. Scientifically designed to reduce the signs of aging by helping the skin to firm, as well as retexture and tighten pores. Ideal as the final step before applying makeup, this great-the-day lotion is filled with collagen, vitamins C, E and B5.

340

2 l.oz.



## Recovering Night Creme

While you sleep, this night creme goes to work. We have employed polysaccharides and strong humectants to form a barrier against moisture loss. A scientific blend of collagen and natural lipids, like apricot kernel oil, help you wake up to skin that is youthful in its appearance—pliable, smooth and more taut.

342

2 oz.



## Rehydrating Toner

Before applying any type of mask, you want to be absolutely certain there are no remaining traces of makeup or oil. As a secondary cleaning step, this non-drying, alcohol-free toner lifts any remaining impurities leaving surface cells rehydrated and pores tightened. This calming toner contains Aloe Vera, witch hazel, fruit and lower extracts and collagen for cell conditioning. Your skin will be prepped and ready for whatever comes next.

338

4 l.oz.



## Aloe Activator

Create your own fresh mask by adding Aloe Activator to our Mask Powder. This Stabilized Aloe Vera gel contains enzymes, amino acids and polysaccharides, making it the perfect wetting agent to help remove dead skin cells and condition. Aloe Activator can be used 2-3 times a week as part of a mask or daily, applied with a cotton ball.

343

4 l.oz.



## Mask Powder

After you apply this mask, you'll feel the wonder of it working. As it tightens, you'll know it's cleansing your pores. Albumen and corn starch help tighten, while kaolin absorbs excess oils. Allantoin and chamomile help condition and rejuvenate the skin so you feel refreshed when you wash it of, revealing clean and revitalized skin.

341

1 oz.



### Aloe Ever-Shield®

Made without the harmful antiperspirant aluminum salts found in many other deodorants, this underarm protection glides on smoothly. Thanks to the high Aloe content, this gentle deodorant can be applied directly after shaving or waxing without irritation. All day protection gives you the peace of mind you need to tackle your day head on. Aloe Ever-Shield® offers a clean, pleasant scent that's not overpowering.

067

3.25 oz.



### Gentleman's Pride®

You'll think this is just a smooth, silky lotion until you put it on and realize it has the soothing and replenishing effects of an after shave as well. This double-whammy gives a cooling sensation thanks to the power of Stabilized Aloe Vera gel. With additional botanicals like rosemary and chamomile, Gentleman's Pride® helps the skin feel like it's never been shaved. Perfect for a man's skin and alluring to a woman's nose with its masculine fragrance, this is a crowd pleaser.

070

4 l.oz.



### Relaxation Shower Gel

Optimize your shower experience by using it as a time to rejuvenate your body and mind. Enhanced by cucumber, which has vitamin C and caffeic acid, this soothing fruit can benefit skin that is stressed. With a gender-neutral scent, calming notes of lavender and fruit extracts, anyone can step out of the shower smelling and feeling great.

287

1583-.087



FOREVER FAVORITE



### Aloe Vera Gelly

If your skin needs extra care, reach for Aloe Vera Gelly. Essentially identical to the inner leaf of the Aloe Vera plant, this 100% Stabilized Aloe Vera gel soothes and lubricates sensitive skin. For temporary relief from minor skin irritations, this is ideal for your bathroom as well as your first-aid kit. Once applied, you'll be saying Ahhh-loe Vera because it feels that good.

061

4 l.oz.



### Aloe Lotion

On top of Aloe, we added vitamin E, jojoba oil, collagen and elastin to moisturize and help skin feel supple. This softening lotion includes apricot kernel oil, which helps prevent the loss of water by creating a lightweight barrier on the skin.

062

4 l.oz.



### Forever Marine Mask®

Whether environmental stress, a long day, or weather has your face feeling drab and dry, reach for Forever Marine Mask®. Harnessing the sea's most powerful ingredients like algae extract—which has rich bioactive compounds and sea kelp, this mask is a super moisturizer. We added further botanical conditioners like Aloe Vera, cucumber, rosemary and honey.

234

4 oz.

# Personal Care



**FOREVER FAVORITE**



## Aloe Shave

A luxurious foaming gel turns the ordinary, daily chore of shaving into a pampering experience. Multiple moisturizers leave your skin feeling smooth, moisturized and refreshed. Disodium cocoamphodiacetate, derived from the fatty acids of coconut oil help this product foam and condition your skin while our invigorating Aloe leaves your skin feeling cool and revitalized.

515	5 oz.
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## Aloe Hand Soap

New and improved, Aloe Hand Soap provides a soothing experience with each use. Formulated from pure 100% Stabilized Aloe Vera gel and natural cleansers, this paraben-free formula with gentle fruit extracts leaves your skin feeling soft and hydrated.

523	16 l. oz.
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## Aloe-Jojoba Shampoo

A new, cleaner formula! Instead of having to rely solely on man-made sudsing agents, our favorite ingredient, Aloe, naturally supplies saponins which helps create a gentle lather. Jojoba gives a keratinizing effect that brings out the hair's natural colors and brilliance. These ingredients also remove even the clingiest oils while simultaneously soothing your scalp. Now featuring Forever™ Essential Oils Lavender oil so you'll turn even more heads!

521	10 l. oz.
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## Aloe-Jojoba Conditioning Rinse

As science improves, so do our formulas. We've revamped our old formula to make it work synergistically with Aloe-Jojoba Shampoo. This complementary conditioning rinse is fortified with vitamin B5, macadamia, jojoba and Forever™ Essential Oils Lavender oil which will give your hair extra shine and manageability. A pH-balanced formula, this conditioning rinse will coat your hair shaft to help eliminate split ends.

522	10 l. oz.
-----	-----------

# Personal Care



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522	10 l. oz.
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# Personal Care



## Forever Hand Sanitizer® with Aloe & Honey

It is estimated that up to 80% of all infections are transmitted by hands. One easy way to keep hands clean is by using our Forever Hand Sanitizer® that kills 99.99% of germs. A convenient, small size that fits in your gym bag or purse, this germ killer also leaves your hands hydrated thanks to Stabilized Aloe Vera gel and hydrating honey

318	2 l.oz.
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## Aloe First®

The Mayo Clinic suggests applying Aloe Vera gel to minor burns and we couldn't agree more. This first-aid kit essential not only has Aloe Vera, but bee propolis and eleven exclusive plant extracts to help soothe minor burns, sunburns, minor cuts and scrapes. The pH-balancing mist is a delicate way to apply without needing to rub or touch sensitive skin.

040	16 l.oz.
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## 25TH Edition® Perfume Spray for Women

Leave behind a great impression and scent, thanks to this 25TH Edition® Perfume Spray for Women. This sweet yet light perfume comes from a complex blend of rose petals, star jasmine, white lily, magnolia and many plant extracts. Perfect for every day wear or for special occasions, this is the perfect touch to complement any look .

208	1.7 l.oz.
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## 25TH Edition® Cologne Spray for Men

Masculine for men but appealing to women, this fresh and long lasting cologne employs herbaceous and woody notes of oakmoss and sandalwood. The perfect blend of musk with hints of fruit give it a rounded scent that is both alluring and refreshing. Powerful, but not too potent, this scent helps you feel confident whether you're casual or dressed up.

209	1.7 l.oz.
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## Avocado Face & Body Soap

Avocados are a nutrient-dense fruit containing many beneficial ingredients, including vitamins A, C and E. The high fat content creates a rich base for our soap which helps dry skin feel smooth after cleansing. Gentle enough for your face or your entire body, the freshly-picked citrus scent will help wake you up in the morning and the softness from Avocado Face & Body Soap will last all day long.

284	5 oz.
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## Aloe Veterinary Formula

Pets are part of the family too. Provide your beloved pet with quick, soothing relief of their minor abrasions from ingredients you know and trust. Our Stabilized Aloe Vera gel is paired with soothing allantoin. The nozzle-control spray will help you reach any size pet. Better than a belly scratch, this formula will really show you care.

030	16 l.oz.
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FOREVER  
FAVORITE

### Forever Aloe MPD<sup>®</sup> 2X Ultra

This unassuming bottle is quite the multi-tasker. Its versatile cleaning power can tackle your laundry, floors, bathrooms, tile, carpet and dishes. The highly concentrated formula often only takes a few drops to get the job done. Phosphorus-free and biodegradable.

307

32 l.oz.



# Essential Oils



## Forever™ Essential Oils Tri-Pak

A convenient sample pak for those getting started with essential oils. Featuring 0.17 l. oz. sample sizes of three of our most popular and classic single notes: peppermint, lemon and lavender. Encased in a beautifully presented display box that also helps organize and keep bottles safe.



512

3 x 0.17 l. oz.



### Forever™ Essential Oils Lemon

Because we're based in the Southwestern USA—we know our citrus. Long before it becomes an oil, the lemon trees are being tended to by hand. After being gently plucked, they are cured until they reach peak ripeness, which gives you the highest quality essential oil. Lemon supports cleansing, immunity and healthy digestion.

507

0.5 l. oz.



### Forever™ Essential Oils Peppermint

When you have a good thing going, you stick with it. This is the case with our peppermint supplier. They are a trusted farm that has grown and harvested peppermint for close to 100 years. Their plants have a naturally higher menthol content—the main component of peppermint. The calming and cooling effect of peppermint has been used for many purposes, dating all of the way back to the ancient Greeks.

508

0.5 l. oz.



### Forever™ Essential Oils Lavender

We'll go wherever the finest quality ingredients are and in the case of lavender, that is Bulgaria due to its ideal climate and soil. Thanks to its excellent growing conditions, our lavender has high levels of linalyl acetate—the principal component of lavender. While there are many uses of lavender, it is especially powerful for its calming, soothing and relaxing effects.

506

0.5 l. oz.



### Forever™ Essential Oils At Ease

We searched the world over for the purest essential oils and expertly combined them into beneficial and efficacious blends. At Ease is gathered from France, Russia, China, the US, Egypt and Spain. A carefully crafted concoction of wintergreen, lavender, eucalyptus, coriander, frankincense, rosemary, roman chamomile, peppermint, basil and organum, At Ease may promote harmony and inner-calm.

509	0.33 l.oz.
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### Forever™ Essential Oils Soothe

Hailing from India, China, Madagascar and Egypt, this well-traveled, balanced blend of nature contains pure wild mint, wintergreen, camphor, ylang ylang and chamomile. Ylang ylang is well-known for its calming and relaxing properties. Add in the additional pure oils and this is a penetrating blend that helps settle your soul.

511	0.33 l.oz.
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### Forever™ Essential Oils Defense

Harvested from India, Nepal, Somalia, the US, Madagascar and Hungary, this defensive blend includes clove bud, orange, cinnamon bark, rosemary, frankincense, eucalyptus and juniper berry. Clove has been recognized for its many benefits for centuries, making it a great preemptive foundation for the other oils to build on. This immunity-boosting blend helps promote strength and vitality.

510	0.33 l.oz.
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### Forever™ Essential Oils Carrier Oil

Since many of our oils are so concentrated, they need to be used in conjunction with a carrier to help deliver their benefits to you in a safe way. A carrier oil is also a great way to help spread and massage the oils, as well as condition the skin. A proprietary blend of antioxidants, natural oils, Aloe Vera and vitamins E, A and C, this is the perfect way to enjoy Forever™ Essential Oils.

505	4 l.oz.
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### Forever™ Essential Oils Bundle

Why pick one, when you can have them all? This complete pak features all three of our individual notes (0.5 l. oz.): lemon, lavender and peppermint as well as our three signature blends (0.33 l. oz.): Soothe, Defense and At Ease. A beautifully displayed, yet simple way to experience the full line. These six essential oils will allow you to have a full, immersive experience to meet all of your natural wellness and beauty needs.

513	3 x 0.33 l.oz. 3 x 0.5 l.oz.
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## Ensuring the highest quality.

We own numerous patents for the stabilization of Aloe Vera, which assures you of the highest quality Aloe Vera-based health and beauty products. Our Aloe Vera products were the first to receive the International Aloe Science Council Seal of Approval for consistency and purity. Many of the products also feature the Kosher, Halal and Islamic Seals of Approval. Forever does not test its products on animals.

[foreverliving.com](https://foreverliving.com)



FOREVER®